

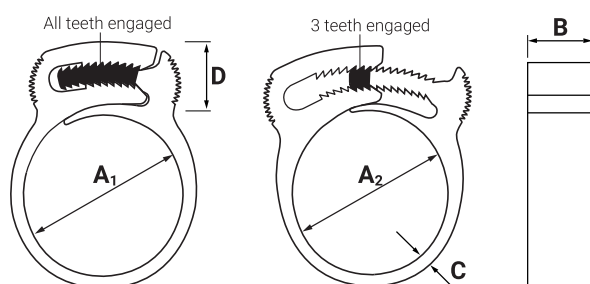


Herbie® Clip

Designed and manufactured by HCL to the highest quality the **Herbie® Clip** is the original double grip plastic hose clamp. It offers exceptional strength due to its unique double row of interlocking toothed jaws which offer over twice the clamping forces achieved by similar single toothed products. The **Herbie® Clip** is a high quality hose clamp made from Nylon 6.6. and offers the largest range of Snap Fit Style Hose Clamps with 38 sizes ranging from 5.6mm to 169mm diameter. The clamp is highly versatile and lends itself to a wide variety of applications meaning that Herbie® Clips can be found in Agricultural Machinery, Automotive Engines, White Goods and many other applications.

Key Features

- Double Row of Interlocking Teeth
- Easy to Install with Pliers
- Reusable & releasable
- Minimal Leak Path
- Advanced Tooling for Production Lines
- Non-Corrosive, Non-Conductive, Non-Magnetic
- High Pressure resistance – over 30 bar (depends on hose & spigot)
- Choice of materials (Black Standard)
- Choice of colours



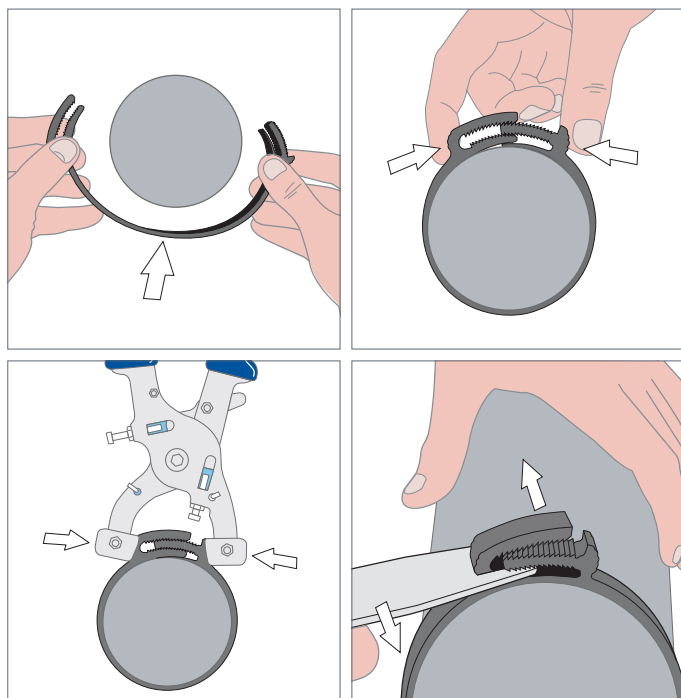
 Dimensions & Part Numbers					
HCL Part No	Diameter Range (A ₁ -A ₂) mm / inch	Band Width (B) mm / inch	Band Thickness (C) mm / inch	Head Height (D) mm / inch	Nylon 6.6 Weight grams/ounces
HC-A	5.4 – 6.3 / 0.21 – 0.25	4.0 / 0.16	1.4 / 0.055	8.4 / 0.33	0.50 / 0.018
HC-AA	6.4 – 8.7 / 0.25 – 0.34	4.6 / 0.18	1.7 / 0.067	10.0 / 0.39	0.82 / 0.029
HC-B	8.0 – 9.2 / 0.32 – 0.36	4.5 / 0.18		9.5 / 0.37	0.82 / 0.029
HC-BB	9.1 – 10.5 / 0.36 – 0.41	4.4 / 0.17		11.0 / 0.43	1.01 / 0.036
HC-C	10.3 – 12.0 / 0.41 – 0.47	5.9 / 0.23		12.4 / 0.49	1.75 / 0.062
HC-CC	11.3 – 13.4 / 0.45 – 0.53	6.3 / 0.25		12.6 / 0.50	1.92 / 0.068
HC-D	12.3 – 14.2 / 0.48 – 0.56	5.9 / 0.23		12.2 / 0.48	1.75 / 0.062
HC-E	13.8 – 15.3 / 0.54 – 0.60	7.3 / 0.29	2.1 / 0.083	13.7 / 0.54	2.88 / 0.102
HC-F	14.9 – 17.4 / 0.59 – 0.69	7.2 / 0.28	2.2 / 0.087	13.1 / 0.52	3.05 / 0.108
HC-G	17.0 – 19.4 / 0.67 – 0.76	7.0 / 0.28	2.1 / 0.083	12.7 / 0.50	2.79 / 0.098
HC-H	18.2 – 21.0 / 0.72 – 0.83	7.2 / 0.28	2.2 / 0.087	12.8 / 0.50	3.06 / 0.108
HC-J	20.7 – 23.7 / 0.82 – 0.93	6.4 / 0.25	2.1 / 0.083	14.5 / 0.57	3.42 / 0.121
HC-K	22.3 – 25.2 / 0.88 – 0.99	7.2 / 0.28		13.1 / 0.52	3.54 / 0.125
HC-L	25.1 – 28.2 / 0.99 – 1.11	7.2 / 0.28		13.1 / 0.52	3.57 / 0.126
HC-M	26.4 – 29.9 / 1.04 – 1.18	8.0 / 0.32	2.2 / 0.087	13.6 / 0.54	4.91 / 0.173
HC-N	29.4 – 32.7 / 1.16 – 1.29	9.1 / 0.36	2.1 / 0.083	13.6 / 0.54	5.54 / 0.196
HC-P	32.3 – 35.3 / 1.27 – 1.39	9.3 / 0.37	2.2 / 0.087	13.9 / 0.55	5.92 / 0.209
HC-Q	35.2 – 38.7 / 1.39 – 1.52	9.0 / 0.35		13.7 / 0.54	6.41 / 0.226
HC-R	37.4 – 40.9 / 1.47 – 1.61	9.3 / 0.37	2.1 / 0.083	13.3 / 0.52	6.42 / 0.227
HC-S	40.7 – 44.3 / 1.60 – 1.75	9.1 / 0.36		13.0 / 0.51	6.49 / 0.229
HC-T	43.3 – 47.2 / 1.71 – 1.86	8.9 / 0.35		13.1 / 0.52	6.56 / 0.232
HC-U	46.3 – 50.2 / 1.82 – 1.98	8.9 / 0.35		14.3 / 0.56	7.06 / 0.249
HC-V	49.2 – 53.6 / 1.94 – 2.11	9.1 / 0.36		14.7 / 0.58	7.99 / 0.282
HC-W	52.7 – 56.4 / 2.08 – 2.22	8.8 / 0.35		14.8 / 0.58	8.06 / 0.285
HC-X	54.8 – 59.4 / 2.16 – 2.34	9.3 / 0.37		15.6 / 0.61	9.80 / 0.346
HC-59	59.3 – 64.5 / 2.34 – 2.54	9.1 / 0.36	2.5 / 0.099	17.2 / 0.68	11.01 / 0.389
HC-64	63.5 – 66.7 / 2.50 – 2.63	9.1 / 0.36	2.6 / 0.102	15.6 / 0.61	9.47 / 0.334
HC-66-534B	65.2 – 70.3 / 2.57 – 2.77	9.3 / 0.37	2.0 / 0.079	15.3 / 0.60	9.48 / 0.335
HC-70	70.4 – 75.5 / 2.77 – 2.97	9.4 / 0.37	2.6 / 0.102	15.3 / 0.60	11.82 / 0.417
HC-75	74.2 – 80.0 / 2.92 – 3.15	9.3 / 0.37	2.5 / 0.099	16.8 / 0.66	13.46 / 0.475
HC-80	79.9 – 84.4 / 3.15 – 3.33	9.0 / 0.35	3.1 / 0.122	17.6 / 0.69	12.62 / 0.445
HC-85	84.8 – 89.8 / 3.34 – 3.54	8.9 / 0.35	2.5 / 0.099	17.3 / 0.68	11.98 / 0.423
HC-91	87.8 – 94.6 / 3.46 – 3.73	9.5 / 0.37	2.7 / 0.106	16.2 / 0.64	14.45 / 0.510
HC-96	95.5 – 101.6 / 3.76 – 4.00	8.5 / 0.33	2.5 / 0.099	17.6 / 0.69	13.80 / 0.487
HC-105	104.3 – 110.4 / 4.11 – 4.35	8.6 / 0.34	2.6 / 0.102	17.2 / 0.68	14.30 / 0.505
HC-109	106.9 – 114.0 / 4.21 – 4.49	9.0 / 0.35	2.5 / 0.099	17.7 / 0.70	15.94 / 0.563
HC-115	114.0 – 121.9 / 4.49 – 4.80	9.4 / 0.37	2.7 / 0.106	17.3 / 0.68	19.81 / 0.699
HC-163	162.2 – 169.3 / 6.39 – 6.67	9.9 / 0.39	2.5 / 0.099	15.3 / 0/0.60	18.58 / 0.656

IMPORTANT: All dimensions and weights are measured in their 'Dry as Moulded' state (DAM).
TOLERANCE: Dimensions +/- 1% or 0.1mm whichever is the greatest, Weights +/- 2.5%.

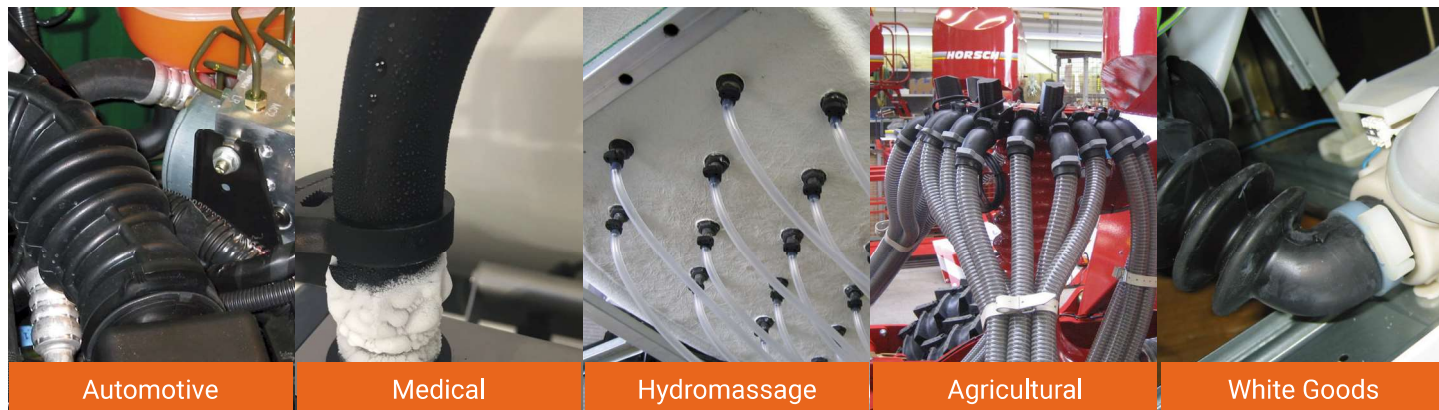
Basic Facts

Diameter Range	5.6mm – 169mm
Operating Temperature – °C	PA66 (Nylon 6.6.) Max Long term Temp 125°C (255°F) – Occasional Peak Temp 170°C (340°F) PP (Polypropylene) Max Long term Temp 60°C (140°F) – Occasional Peak Temp 99°C (195°F)
Specifications	RoHS compliant
Hazardous Goods	No
Flammability	PA66 (Nylon 6.6.) UL 94 V-2
Standard Material	Polyamide 6.6 (PA66) – Polypropylene (PP) on request
Standard Colour	Black (other colours on request)

Fitting and Installation



Applications and Markets



Installation and Removal Tools



Manual Fitting Tool



Manual Removal Tool



Pneumatic Calliper Tool



Pneumatic Piston Tool

Control Box

Developed exclusively for High volume production line installation HCL's Control Box offers the following features:

- HMI (Human Machine Interface) touch screen control
- Digital control of air pressure – to maintain a consistent tightening force
- Digital control of clamping time – to maintain a consistent tightening time
- Dry cycle detection (tool option) – Detects tool use without a clip being in place
- In process advisory information screens
- Batch and unit count control
- Supervisory control
- Adjustable orientation of the HMI screen

